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10/558,887	12/02/2005	Junichi Kuratomi	G12-195095C/KK	6130	
21254 MCGINN INT	7590 04/03/200 FLLECTHAL PROPE	8 RTY LAW GROUP, PLLC	EXAM	EXAMINER	
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SUITE 200 VIENNA, VA	22182-3817		ART UNIT	PAPER NUMBER	
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Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

# Application No. Applicant(s) 10/558,887 KURATOMI ET AL. Examiner Art Unit ADAM A. ARCIERO 1795 The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

,	Examiner	ALC OILL	1				
	ADAM A. ARCIERO	1795					
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply							
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING D. Estrassians of time may be available under the provision of 37 CFR 11.3 after SSX (6) MONTHS from the mailing date of the communication. If NO period for reply is specified above, the maximum statutory period very Failure to reply within the set or extended period for reply with by statute, and the provision of the	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a repty be tin vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this o D (35 U.S.C. § 133).	,				
Status							
1) Responsive to communication(s) filed on 04/05	5/2007.						
2a)⊠ This action is FINAL. 2b)☐ This	action is non-final.						
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is							
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	3 O.G. 213.					
Disposition of Claims							
4) Claim(s) 1-19 is/are pending in the application.							
4a) Of the above claim(s) 19 is/are withdrawn from consideration.							
5) Claim(s) is/are allowed.							
6)⊠ Claim(s) <u>1-18</u> is/are rejected.							
7) Claim(s) is/are objected to.							
8) Claim(s) are subject to restriction and/or	r election requirement.						
Application Papers							
9)☐ The specification is objected to by the Examine	r.						
10)⊠ The drawing(s) filed on <u>02 December 2005</u> is/are: a)⊠ accepted or b)□ objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correcti	ion is required if the drawing(s) is ob	ected to. See 37 C	FR 1.121(d).				
11)☐ The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form P	ГО-152.				
Priority under 35 U.S.C. § 119							
12)⊠ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).							
a)⊠ All b)□ Some * c)□ None of:							
1. ☐ Certified copies of the priority documents have been received.							
2. Certified copies of the priority documents							
3. Copies of the certified copies of the prior	•	ed in this National	Stage				
application from the International Bureau							
* See the attached detailed Office action for a list of the certified copies not received.							
Attachment(s)							
1) Notice of References Cited (PTO-892)	4) Interview Summary						
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da 5) Notice of Informal P						

Information Disclosure Statement(s) (PTC/95/08)
Paper No(s)/Mail Date 12/02/2005.

6) Other: \_

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#### Election/Restrictions

1. Newly submitted claim 19 is directed to an invention that is independent or distinct from the invention originally claimed for the following reasons: the method for fabricating a nonaqueous electrolyte battery can be made in a materially different method. For example, a nonaqueous electrolyte battery as the one in claim 1 can be produced without the performing of an initial charge/discharge to form a lithium ion-permeable protective film on a surface of the negative electrode. Furthermore, the method of making the battery is classified in Class 29/623.1 and the battery is classified in Class 429/231.1.

Since applicant has received an action on the merits for the originally presented invention, this invention has been constructively elected by original presentation for prosecution on the merits. Accordingly, claim 19 is withdrawn from consideration as being directed to a non-elected invention. See 37 CFR 1.142(b) and MPEP § 821.03.

### Response to Amendment

The Amendment filed June 13, 2007 has been entered and fully considered. Claims 1-19 remain pending in the application. Claims 9-19 are newly presented. Claim 19 is withdrawn as being drawn to a non-elected invention. The 35 USC 102(b) rejections of claims 1-8 in the previous office action are withdrawn in light of Applicant's amendments to the claims. Claims 1-8 have been amended. Claims 1-18 are finally rejected for reasons given below that are necessitated by applicant's amendment to the claims.

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# Claim Rejections - 35 USC § 112

2. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

- Claim 11 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention
- 4. Claim 11 recite the limitation "wherein said cyclic organic compound having no carbon-carbon pi bond..." in lines 1 and 2 of claim 11. There is insufficient antecedent basis for this limitation in the claim. Claim 1 recites the limitation of the cyclic organic compound having a carbon-carbon pi bond.

## Claim Rejections - 35 USC § 103

- The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all
  obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior at are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. The factual inquiries set forth in *Graham v. John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
  - Determining the scope and contents of the prior art.
  - Ascertaining the differences between the prior art and the claims at issue.
  - Resolving the level of ordinary skill in the pertinent art.
  - Considering objective evidence present in the application indicating obviousness or nonobviousness.

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Claims 1-18 are rejected under 35 U.S.C. 103(a) as being unpatentable over SHIOZAKI
et al. (JP 2003-007298) in view of YAMAGUCHI et al. (Pub. No. US 2002/0037458 A1).

As to Claims 1-18, SHIOZAKI et al. discloses a positive electrode active material having an α-NaFeO<sub>2</sub>-type crystal structure represented by the formula Li<sub>x</sub>Mn<sub>a</sub>Ni<sub>b</sub>Co<sub>c</sub>O<sub>2</sub> (where  $0.3 \le a \le 0.5, 0.36 \le b \le 0.55, 0 \le c \le 0.34, 0.95 \le x/(a+b+c) \le 1.05$  (Abstract and Claim 1). Example 1 discloses the formula Li<sub>1</sub>Mn<sub>0.33</sub>Ni<sub>0.33</sub>Co<sub>0.33</sub>O<sub>2</sub> for the positive electrode active material (paragraphs [0068] and [0069]). The subscripts for the chemical composition of the prior art fall within or overlap the subscript ranges as claimed by the Applicant in both claims 1, 2 and 12. In claim 2, d can be zero. Vinylene carbonate is used as the cyclic carbonate having a carbon-carbon  $\pi$  bond (paragraph [0031]). The negative electrode is comprised of graphite (paragraph [0038]). Also, it is possible to add metallic oxides such as boron, amorphous carbon, etc., to graphite (paragraph [0039]). The negative electrode material comprising graphite may also comprise a combination of graphite with a lithium metal or a lithium alloy (paragraph [0038]). The non-aqueous electrolyte uses a mixture of an inorganic lithium salt and an organic lithium salt having a perfluoroalkyl group (paragraph [0031]). The non-aqueous electrolyte is comprised of LiPF<sub>6</sub> or LiBF<sub>4</sub> as an inorganic lithium salt (paragraph [0032]). The non-aqueous electrolyte is comprised of LiN(CF3SO2)2 or (LiN(C2F5SO2)2 as an organic lithium salt having a perfluoroalkyl group (paragraph [0032]). The nonaqueous electrolyte can further comprise a nonaqueous solvent including at least one cyclic organic compound having no carbon-carbon  $\pi$  bond, wherein the cyclic organic compound having no carbon-carbon  $\pi$  bond is at least one selected from propylene carbonate, ethylene

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carbonate and butylene carbonate (paragraph [0031]). The lithium secondary battery comprises a positive electrode containing a positive active material (paragraph [0017]) and is produced by applying the electrolyte mixture to a charge collector (paragraph [0037]), a negative electrode (anode) containing an active material, a conducting material and a binder, formed on a charge collector (paragraph [0023]), and a separator is formed between said positive and negative electrodes (paragraph [0029]). SHIOZAKI et al. does not expressly disclose the cyclic carbonate having a carbon-carbon  $\pi$  bond of claims 1 and 2 being in an amount which is not greater than 20% by weight of said nonaqueous electrolyte or that the cyclic carbonate having a carbon-carbon pi bond is vinylene carbonate used with a cyclic carbonate having no pi bond in the amount claimed. YAMAGUCHI et al. teaches a nonaqueous electrolyte secondary lithium battery wherein the nonaqueous electrolyte comprises a composition including vinylene carbonate preferably in the amount of 0.05 wt% to 20 wt% (pg. 5, [0066]) to enable operation of the battery at low temperature without deterioration of performance (pg. 5, [0062]). The cathode active material can be a lithium transition metal oxide (pg. 2, [0019]) and the anode active material can be graphite (pg. 3, [0043]). An antioxidant is also added to the electrolyte to prevent the decomposition of the vinylene carbonate or other nonaqueuous solvents by the oxygen radicals (pg. 4, [0055]). YAMAGUCHI specifically teaches using the composition of the electrolyte solution comprising EC, PC, DMC and VC in the weight ratio 10:27:5:55:3 and further, the BHT was added to the electrolyte solution at the rate of 30 ppm (pg. 10, [0171]).

At the time of the invention, a person having ordinary skill in the art would have been motivated to use an electrolyte solution comprising EC (ethylene carbonate), PC (propylene carbonate), DMC (dimethyl carbonate) and VC (vinylene carbonate) in the weight ratio 10:27:5:55:3 and further adding BHT to the electrolyte solution at the rate of 30 ppm (pg. 10, [0171]), in a lithium battery so as to enhance the cycle characteristics of the battery without deteriorating the capacity of said battery at low environmental temperature without degradation of the electrolyte solvent, as suggested by YAMAGUCHI et al. (paragraphs [0055], [0062], [0066]).

The nonaqueous electrolyte lithium battery of SHIOZAKI modified by YAMAGUCHI et al. has the same active material and amount of vinylene carbonate in the electrolyte as claimed, wherein the nonaqueous electrolyte containing a cyclic carbonate having a carbon-carbon  $\pi$  bond is used. It is inherent in the battery of SHIOZAKI modified by YAMAGUCHI that a lithium ion-permeable protective coated film is formed on the surface of the negative electrode and it is also inherent that after an 84 day high temperature storage test, an increase in thickness of the battery is no greater than about 8%. The protective film comprising a decomposition product of vinylene carbonate and having a density and lithium ion permeability which are dependent upon reaction between said nonaqueous electrolyte and said composite oxide is inherently formed in the nonaqueous battery of SHIOZAKI modified by YAMAGUCHI et al. The protective film inherently restrains the decomposition of the other nonaqueous solvents used within the electrolyte, and gas generation caused by swelling can be restrained, improving battery performance.

The court has held that claiming of a property or characteristic which is inherently present in the prior art does not necessarily make the claim patentable. *In re Best*, 562 F.2d 1252, 1254, 195 USPQ 430, 433 (CCPA 1977). See also MPEP 2112 and 2112.01. When the Examiner has provided a sound basis for believing that the products of the applicant and the prior art are the same, the burden of proof is shifted to the applicant to prove that the product shown in the prior art does not possess the characteristics of the claimed product. *In re Spada*, 911 F.2d 705, 709, 15 USPQ2d 1655, 1658 (Fed. Cir. 1990).

Claims 1-15 and 17 are rejected under 35 U.S.C. 103(a) as being unpatentable over
 IWAKOSHI et al. (JP 08-213015) in view of YAMAGUCHI et al. (Pub. No. US 2002/0037458
 A1).

As to Claims 1-15 and 17, IWAKOSHI et al. discloses a positive electrode active material having an  $\alpha$ -NaFeO<sub>2</sub>-type crystal structure represented by the formula  $\text{Li}_x M_e \text{Ni}_a \text{Co}_b \text{O}_2 \text{ (where } 0.01 \leq a \leq 0.99, \, 0.01 \leq b \leq 0.99, \, 0.01 \leq c \leq 0.3, \, 0.8 \leq (a+b+c) \leq 1.2). \text{ M is at least one element selected from the group comprising Al, V, Mn, Fe, Cu and Zn (Abstract and Claim I). The value of subscript "x" is <math>0.8 \leq x \leq 1.2$  (paragraph [0011]). The subscripts for the chemical composition of the prior art fall within or overlap the subscript ranges as claimed by the Applicant in both claims 1, 2 and 12, as d=0. Vinylene carbonate is used as the cyclic carbonate having a carbon-carbon  $\pi$  bond (paragraph [0020]). The negative electrode is comprised of graphite (paragraph [0019]). The non-aqueous electrolyte uses a mixture of an inorganic lithium salt and an organic lithium salt having a perfluoroalkyl group (paragraph [0021]). The non-aqueous

electrolyte is comprised of LiPF<sub>6</sub> or LiBF<sub>4</sub> as an inorganic lithium salt (paragraph [0021]). The non-aqueous electrolyte is comprised of LiN(CF<sub>2</sub>SO<sub>2</sub>)<sub>2</sub> as an organic lithium salt having a perfluoroalkyl group (paragraph [0021]). The non-aqueous electrolyte can comprise a mixture of both vinylene carbonate, as described above, and a cyclic organic compound having no carbon-carbon  $\pi$  bond such as ethylene carbonate, propylene carbonate and butylene carbonate (paragraph [0020]). The negative electrode of a lithium secondary battery comprises a combination of a graphite with a lithium compound such as a lithium metal or lithium alloy (paragraph [0019]).

IWAKOSHI et al. does not expressly disclose the cyclic carbonate having a carboncarbon  $\pi$  bond of claims 1 and 2 being in an amount which is not greater than 20% by weight of said nonaqueous electrolyte or that the cyclic carbonate having a carbon-carbon pi bond is vinylene carbonate used with a cyclic carbonate having no pi bond in the amount claimed.

YAMAGUCHI et al. teaches a nonaqueous electrolyte secondary lithium battery wherein the nonaqueous electrolyte comprises a composition including vinylene carbonate preferably in the amount of 0.05 wt% to 20 wt% (pg. 5, [0066]) to enable operation of the battery at low temperature without deterioration of performance (pg. 5, [0062]). The cathode active material can be a lithium transition metal oxide (pg. 2, [0019]) and the anode active material can be graphite (pg. 3, [0043]). An antioxidant is also added to the electrolyte to prevent the decomposition of the vinylene carbonate or other nonaqueuous solvents by the oxygen radicals (pg. 4, [0055]). YAMAGUCHI specifically teaches using the composition of the electrolyte solution comprising EC, PC, DMC and VC in

the weight ratio 10:27:5:55:3 and further, the BHT was added to the electrolyte solution at the rate of 30 ppm (pg. 10, [0171]).

At the time of the invention, a person having ordinary skill in the art would have been motivated to use an electrolyte solution comprising EC (ethylene carbonate), PC (propylene carbonate), DMC (dimethyl carbonate) and VC (vinylene carbonate) in the weight ratio 10:27:5:55:3 and further adding BHT to the electrolyte solution at the rate of 30 ppm (pg. 10, [0171]).in a lithium battery so as to enhance the cycle characteristics of the battery without deteriorating the capacity of said battery at low environmental temperature without degradation of the electrolyte solvent, as suggested by YAMAGUCHI et al. (paragraphs [0055], [0062], [0066]).

The nonaqueous electrolyte lithium battery of IWAKOSHI et al. modified by YAMAGUCHI et al. has the same active material and amount of vinylene carbonate in the electrolyte as claimed, wherein the nonaqueous electrolyte containing a cyclic carbonate having a carbon-carbon pi bond is used. It is inherent in the battery of IWAKOSHI et al. modified by YAMAGUCHI et al. that a lithium ion-permeable protective coated film is formed on the surface of the negative electrode and it is also inherent that after an 84 day high temperature storage test, an increase in thickness of the battery is no greater than about 8%. The protective film comprising a decomposition product of vinylene carbonate and having a density and lithium ion permeability which are dependent upon reaction between said nonaqueous electrolyte and said composite oxide is inherently formed in the nonaqueous battery of IWAKOSHI et al. modified by YAMAGUCHI et al. The protective film inherently restrains the decomposition of the

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other nonaqueous solvents used within the electrolyte, and gas generation caused by swelling can be restrained, improving battery performance.

The court has held that claiming of a property or characteristic which is inherently present in the prior art does not necessarily make the claim patentable. *In re Best*, 562 F.2d 1252, 1254, 195 USPQ 430, 433 (CCPA 1977). See also MPEP 2112 and 2112.01. When the Examiner has provided a sound basis for believing that the products of the applicant and the prior art are the same, the burden of proof is shifted to the applicant to prove that the product shown in the prior art does not possess the characteristics of the claimed product. *In re Spada*, 911 F.2d 705, 709, 15 USPQ2d 1655, 1658 (Fed. Cir. 1990).

## Response to Arguments

- 9. Applicant's arguments with respect to claims 1-8 have been considered but are moot in view of the new ground(s) of rejection. The new grounds of rejection were necessitated by applicant's amendment to the claims.
- 11. Applicant's arguments filed 06/13/2007 have been fully considered but they are not persuasive. The Applicant argues on page 9 of the remarks that the positive active material of IWAKOSHI et al. disclosed in the description in paragraph [0031] gives an |a-b|=0.6. The Examiner respectfully does not agree. IWAKOSHI et al. discloses a positive electrode active material having an  $\alpha$ -NaFeO<sub>2</sub>-type crystal structure represented by the formula  $\text{Li}_x\text{N}_c\text{Ni}_a\text{Co}_b\text{O}_2$  (where  $0.01 \le a \le 0.99, 0.01 \le b \le 0.99, 0.01 \le c \le 0.3, 0.8 \le (a+b+c) \le 1.2$ ). M is at least one element selected from the group comprising Al, V, Mn, Fe, Cu and Zn (Abstract and Claim 1). The value of subscript "x" is  $0.8 \le x \le 1.2$  (paragraph [0011]). Here, IWAKOSHI et al.'s

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subscripts of "e" and "a" correspond to applicant's claimed subscripts of "a" and "b" respectively. The endpoints of "c" and "a" being 0.01 and 0.01, respectively, clearly fall within the Applicant's claimed range of  $|a-b| \le 0.05$  as it would give |a-b| = 0 (|c-a| = 0 using the subscripts of IWAKOSHI et al.).

## Conclusion

12. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, THIS ACTION IS MADE FINAL. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Adam A. Arciero whose telephone number is 571-270-5116. The examiner can normally be reached on Monday through Thursday, 7:30 AM - 5:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Susy Tsang-Foster can be reached on 571-272-1293. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

AA

/Susy N Tsang-Foster/

Supervisory Patent Examiner, Art Unit 1795